

Insulation and Beyond: Building Enclosures for Comfort, Efficiency, Health and Durability

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BEG
Building Engineering Group

Heat & Temperature

- **Heat**
 - A form of energy (like Light & Sound)
- **Temperature**
 - A measure of the amount of thermal energy
- **Heat Flow**
 - From more to less energy



4

Overview

- Houses and Multis
- General principles apply
- Insulation
- Air tightness
- Windows & Radiation



2

Heat Flow

- Always moves from more to less
- Rate of flow depends on
 - Temperature Difference
 - Material Properties
 - Type & Mode of Heat Flow



5

Why control heat flow?

- Occupant Comfort
- Energy Savings
- Control surface and interstitial condensation
- Save duct and heating plant costs (Capitol)
- Meet Codes and specs



3

Heat Flow

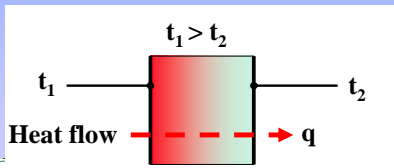
- **Mode of Heat Flow**
 - Conduction
 - Convection
 - Radiation
- **Type of Heat flow**
 - steady-state or dynamic
 - one-, two- or three-dimensional
 - We usually use 1-D static!



6

Conduction

- Heat Flow by direct contact
- Vibrating molecules
- Most important for solids

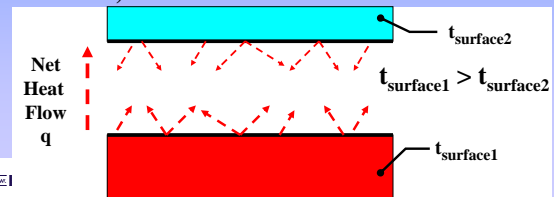


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Radiation

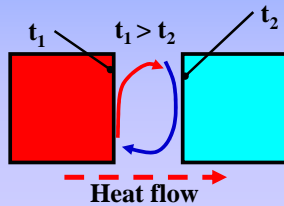
- Heat flow by electromagnetic waves
- Heat radiates from *all* materials, e.g. campfire
- Passes through gases and vacuum (NOT Solid)



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Natural Convection

- Heat Flow by bulk movement of molecules
- Most important for liquids and gases
- Critical for surface heat transfer (e.g. convectors, "radiant floors")
- Windows



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8

Radiation

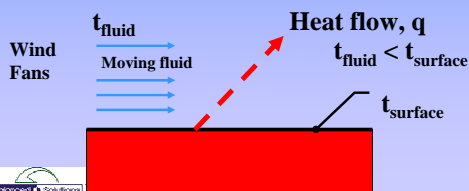
- Important for surfaces, air spaces, voids
 - e.g. Thermos bottle
- Key for low-e Windows
- Foil faced insulation, radiant barriers only work when facing an air space
- Radiation within *pores* important for high void insulation (e.g., glass batt)
- Emissivity is the measure

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11

Forced Convection

- E.g. air flow (forced air furnace)
- Also heat flow from solid to liquid or gas



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9

How to Control Heat Flow?

- Insulation to control conduction
- Air tightening to control convection
- Solar control to control radiation
- Systems assessment needed!
 - Insulate? Air tighten? Shade? Mass? Windows?

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12

Heat flow through materials

- Low density materials insulate better!
- Past – relied on high density (but thick) structural materials to control heat, air, and moisture flow
 - Wood R 1.200 /inch
 - Clay Straw R 0.700 /inch
 - Old brick R 0.180 / inch
 - Concrete R 0.070 /inch
 - Steel R 0.004 / inch



13

How much insulation?

- Comfort & moisture –
 - True RSI 2/R10 is often enough, but
- Energy
 - As much as practical
- Practical constraints likely the limit
 - How much space available?
- Increased insulation changes HVAC capital as well as operating!



16

Past Heat Flow Control

- In the past
 - Energy costs were less important (1945-75)
 - Comfort standards less demanding
 - Building materials & finishes were more resistant to condensation & mold
- Today and tomorrow
 - Better heat flow control required
 - More environmental concerns



14

Calculating Heat Flow

- Conduction
 - $q = k/l A(T_1 - T_2)$
 - $k = f(T, MC, \text{density, time?})$
- Convection
 - E.g. $q = 1.42 (\Delta T/L)^{0.25} A(\Delta T)$
 - Typical $C_{equiv} = 2 \text{ to } 20 \text{ W m}^2\text{K}$
- Radiation
 - E.g. $q = F_e A_1 \sigma (T_1^4 - T_2^4)$
 - $F_e = 1/(1/\epsilon_1 + 1/\epsilon_2)$



17

Insulation - History



15

Calculating Heat Flow

$$Q = \frac{k}{l} A(T_1 - T_2) = UA(\Delta T)$$

- Where
 - Q = heat flow rate (Btu per hr, W = J/s)
 - A = area that the heat is flowing through (m^2)
 - ΔT = temperature difference across layer ($^{\circ}\text{C}$)
 - U = conductance of the layer ($\text{W/m}^2\text{K}$)
 - k = thermal conductivity (W/mK)
 - l = length of flow path (m)



18

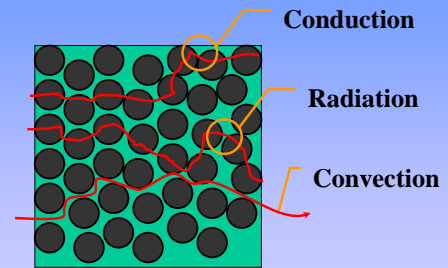
Conductance

- A layer property
 - Expresses how easily heat can flow through a layer of the material
- $$U = \frac{k}{l} = \frac{1}{R}$$
- Conductance = Conductivity / Thickness = 1 / Resistance
- R-Value is an expression of how well a layer of the material resists heat flow



19

Materials



Hypothetical porous material



22

Thermal Conductivity

- A material property
- Measure heat flow through a unit thickness and unit area of material under a unit temperature difference
- Heat flow Btu/h, J/s
- Area sq ft, sq m
- Thickness ft, m



20

Materials

- High conductivity and high density
 - e.g. wood R1/inch and 40 pcf (600 kg/m³)
 - concrete R0.1/inch and 140 pcf (2200 kg/m³)
- Low conductivity and low density
 - e.g. glass batt R3.5/inch and 1 pcf (16 kg/m³)
- Compromise
 - cellulose, R3.5/inch and 3 pcf (48 kg/m³)



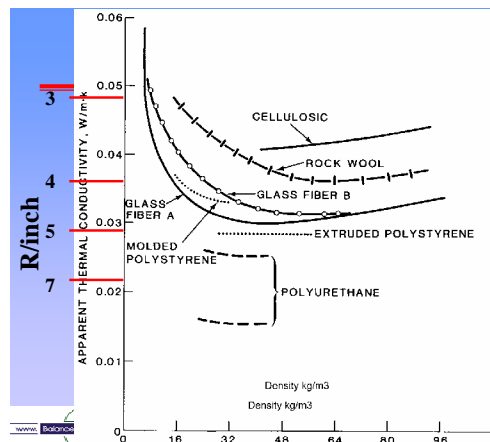
23

Materials

- Thermal conductivity (& resistance) varies with
 - material type (conduction, radiation)
 - density and pore structure
 - moisture content
 - temperature difference
- Combination of insulation of air + material
- Still air is about R6/inch (k=0.024 W/mK)
- Only gas fills (e.g. HCFC) can improve this
- Nanoporous and low-emissivity promise R20/inch



21



24

Fibers

- Mineral Fiber Insulation (vs organic fibers)
 - glass fiber
 - rock fiber
 - slag fiber
 } rockwool
- Glass vs rockwool
 - melts at a much lower temperature
 - has thinner fibers so can use lower density
 - Lower density means more air permeance, less strength, and low volume shipping



25

Assemblies

- Building enclosures are typically assemblies of several layers of different materials
- The overall resistance must be calculated

$$R_{\text{tot}} = R_1 + R_2 + R_3 \dots$$
- The conductance of the assembly is then

$$U = 1/R_{\text{tot}}$$



28

Foams

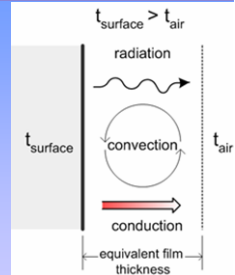
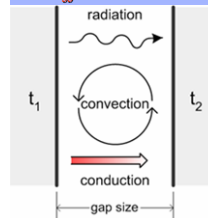
- Expanded Polystyrene (EPS)
 - R-value of 3.6 to 4.2
- Extruded Polystyrene (XPS)
 - higher R-value, usually 5/inch or higher
 - usually more strength
- Polyisocyanurate (PIC)
 - starts high R-value, then ...
- Polyurethane (PUR)
- Phenolic
- all have fire "issues"



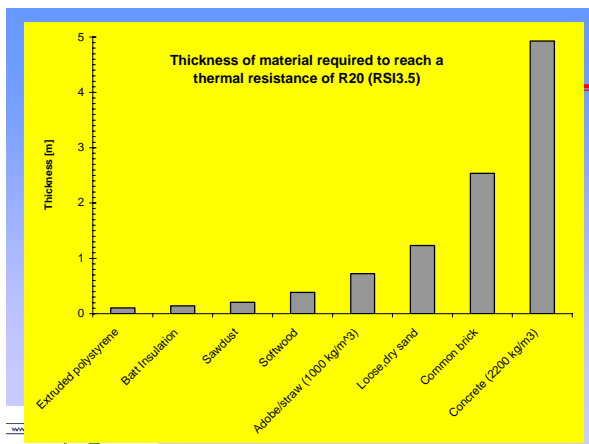
26

Air Spaces & Surface Films

- All 3 modes of heat transfer play a role
- The effects are lumped into a coefficient, h_o , which can be used in the conduction equation as an *effective conductance*



29



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Air Spaces

- Airspaces are important in windows and old buildings
- Heat flow depends on heat flow *direction* and surface *emissivity*

Situation (poorly vented or sealed)	R/ RSI Value	Conductance
Heat Flow Down (20-100 mm)	1.0 / 0.18	5.5
Heat Flow Across (20-100 mm)	0.96 / 0.17	5.9
Heat Flow Up (20-100 mm)	0.85 / 0.15	6.5
Reflective Airspace (ε=0.05)	3.46 / 0.61	1.6

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30

Surface Films

- Surface films are important to define surface temperature of poorly insulated components esp. thermal bridges, windows, old buildings

Surface Position	Flow Direction	Resistance	Conductance
Still Air (e.g. indoors)		R / RSI	[W/m²K]
Horizontal (i.e. ceilings & floors)	Upward	0.61 / 0.11	9.3
	Downward	0.93 / 0.16	6.1
Vertical (i.e. walls)	Horizontal	0.68 / 0.12	8.3
Moving Air (e.g. outdoors)			
Stormy 6.7m/s (winter)	Any	0.17 / 0.03	34
Breeze 3.4m/s (summer)	Any	0.25 / 0.04	23
Average Conditions	Any	0.33 / 0.06	17

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Gradient Calculation

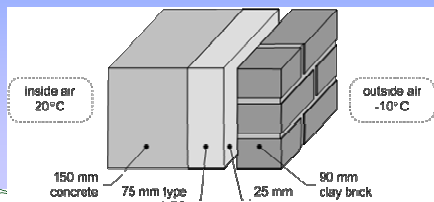
Layer Material	k (W / m·K)	t [m]	C _i (W / m²·K)	R _i (m²·K / W)	T (°C)	t (°C)
Interior temp						20
Interior film ^{note 1}	N.A.	N.A.	8.0	0.120	1.58	18.4
Concrete	1.8	0.150	12	0.083	1.09	17.3
Type 4 XPS	0.029	0.075	0.39	2.56	33.68	-16.3
Air space ^{note 2}	N.A.	25	N.A.	0.17	2.24	-18.59
Brick	1.3	0.090	14.4	0.069	0.91	-19.5
Exterior film ^{note 1}	N.A.	N.A.	34	0.029	0.38	-20
Exterior Temp						
			RSI total	3.04		
			U	0.33		

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34

Calculating Heat Flow through an Assembly

- To calculate assembly, add layers: materials, air gaps and surface films



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32

But there are Complications

- The actual thermal resistance of an assembly is affected by

1. Thermal Bridges
2. Thermal Mass
3. Air Leakage

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35

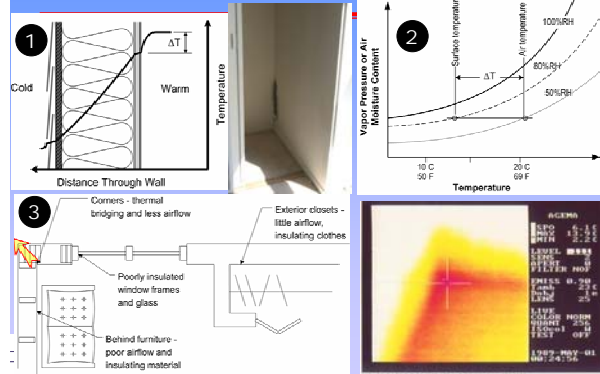
Heat Flow Calculations

Layer material	Conductivity	Thickness	Conductance	Resistance
Interior film ^{note 1}	N.A.	N.A.	8.3	0.120
Concrete	1.8	0.150	12	0.083
Type 4 XPS	0.029	0.075	0.39	2.56
Air space ^{note 2}	N.A.	0.025	N.A.	0.17
Brick	1.3	0.090	14.4	0.069
Exterior film ^{note 1}	N.A.	N.A.	34	0.029
		RSI total		3.04
		Overall co-eff. of heat		0.33

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33

Surface Films and Thermal Bridges



R Values



Thermal Performance R-values and *Real* R-values

- Walls are three-dimensional and must be considered as such.
- Simple R-values are inadequate to describe thermal performance of some walls
- Dynamic behaviour and/or three-dimensional details greatly affect energy consumption.

See "Toward a National Opaque Wall Rating Label", by Jeff Christian and Jan Kosny, *Proceedings of Thermal Performance of Exterior Envelope of Buildings VI*, pp. 221-239.

The Meaning of R-value

- Thermal Resistance
 - R-value
 - Thermal Bridging
- Airtightness
 - about 30 % of energy loss
- Mass
 - smooths peaks and valleys
 - takes advantage of heat within (sun, equipment)
- Buildability / Inspectability

do you get what you spec/design?

Different Types of R-values

- Center-of studspace (R_{cs})
 - Typical value given. Calculated between framing members
- Clear-wall (R_{cw})
 - More realistic 2-D. Calculations/tests of a section of wall.
- Whole-wall (R_{ww})
 - Most realistic 3-D steady state. Calculations/tests
 - walls with interfaces, corners and openings, doors windows
- True Energy (R_{te})
 - Includes time effects, e.g., 4-D = "mass effect".
 - Dynamic Whole wall

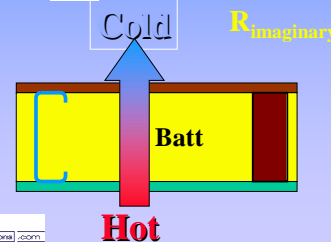
Highly climate and building dependent.

R-value

- Gives heat flow as equivalent conductance
 - Rarely includes thermal bridging
 - or three dimensions
- Never intended to include
 - airtightness
 - mass

Center of Studspace

- Ignores framing elements
- Accounts only for insulation, sheathing, etc.

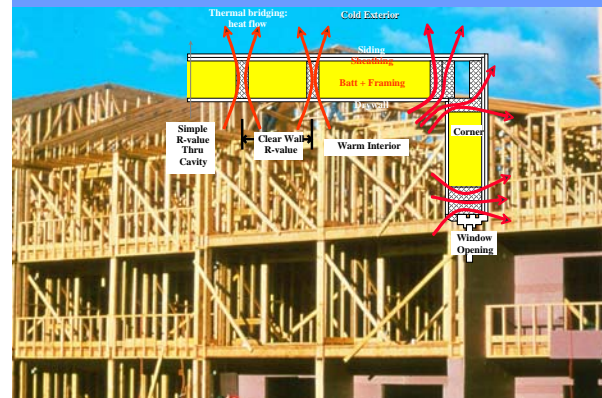


But it's More Than Insulation!

- Thermal bridges provide shortcut for heat through insulation
- Heat passes through the structural members
- Common offenders
 - Floor and balcony slabs
 - Shear walls
 - Window frames
 - Steel studs

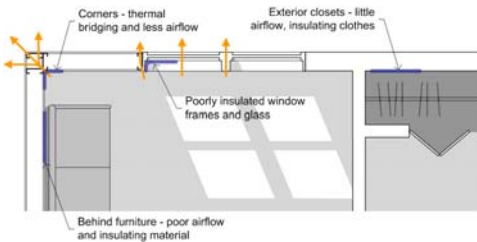


Thermal Bridging



Thermal Bridging: Common Problems

Thermal Bridging Causes Surface Condensation

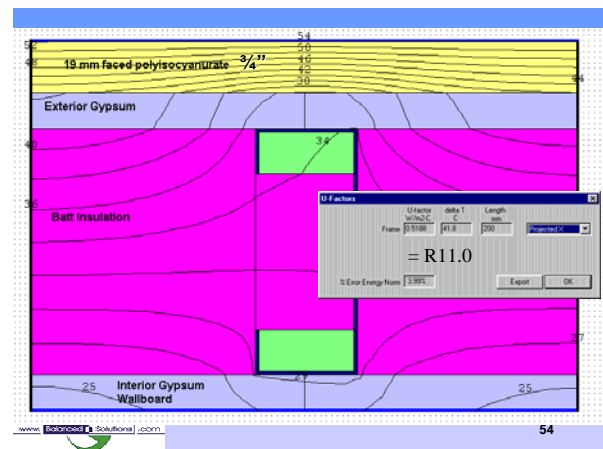
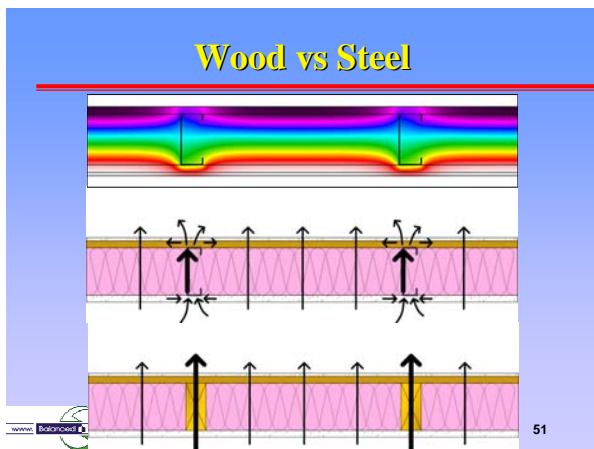
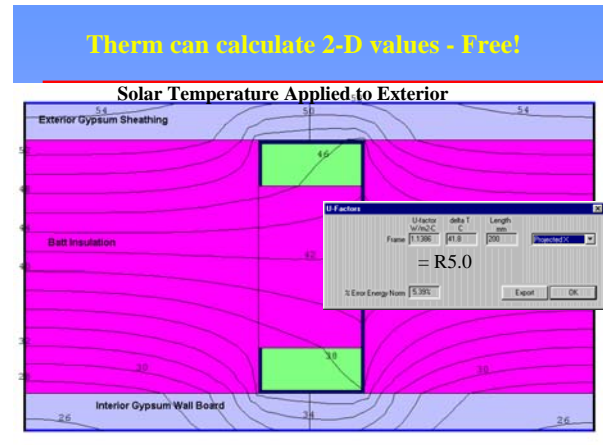
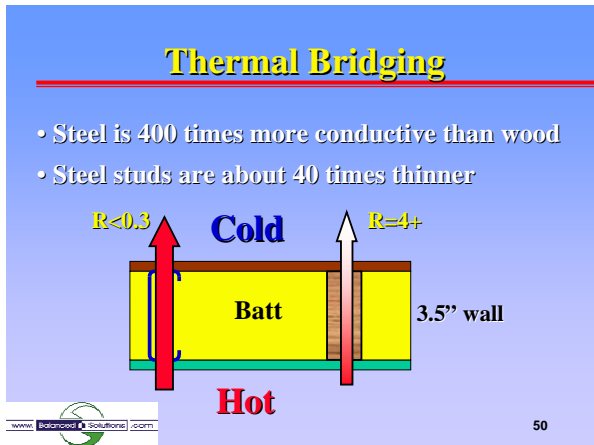
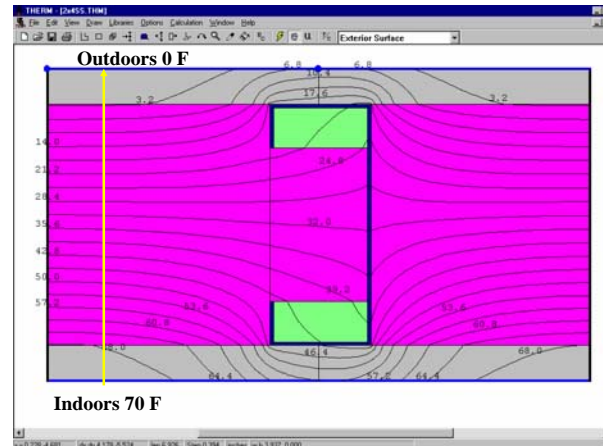


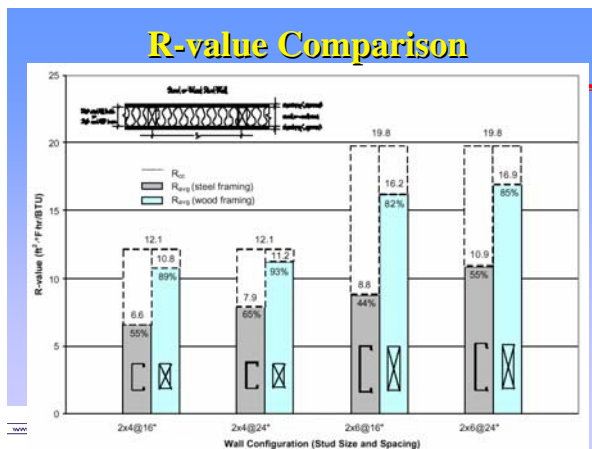
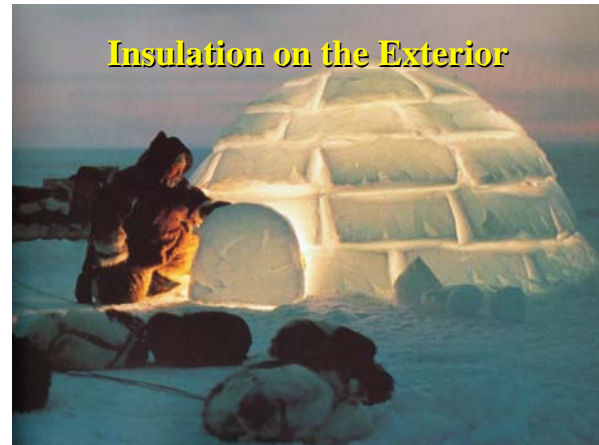
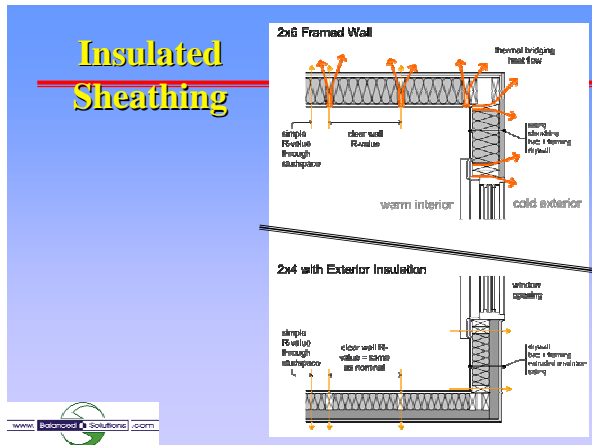
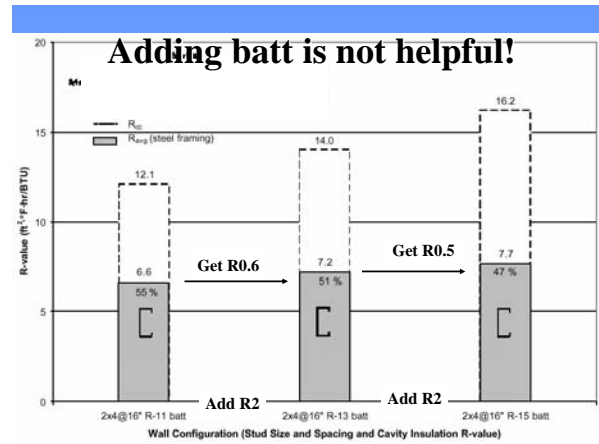
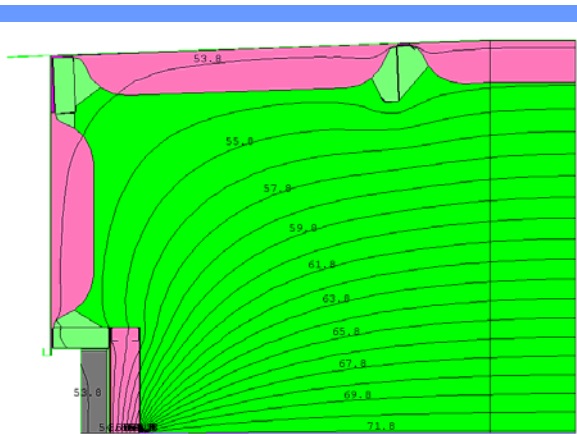
Solve Thermal Bridging Problems

- Insulate on the inside or outside of thermal bridge
 - Reclad + exterior insulation can solve most thermal bridges
- Outside preferred
- Lower interior RH, add exterior insulation

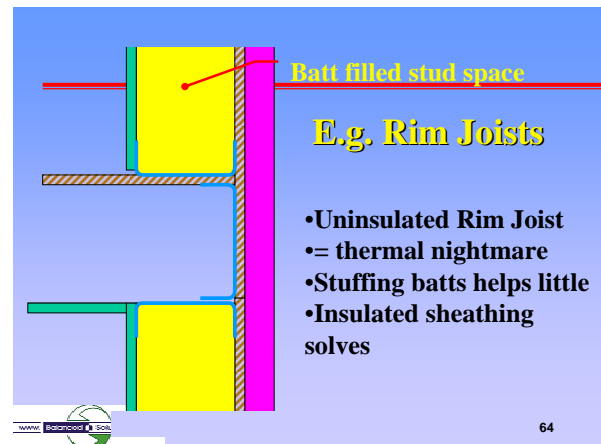
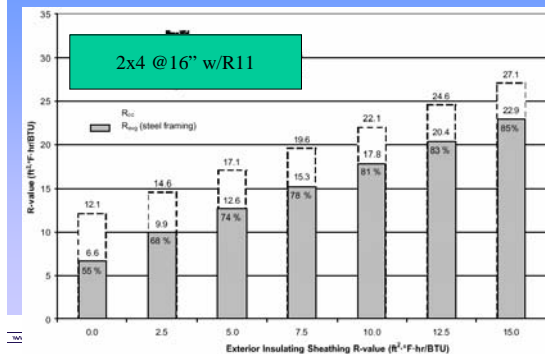
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Impact of Insulating Sheathing

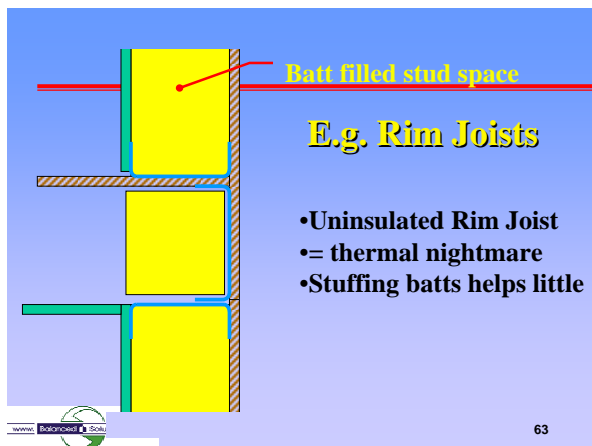


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Data Sources

- Oak Ridge National Labs
 - www.ornl.gov/roofs+walls
- Penn Housing Research Center
 - www.phrc.org Phone 814 865 2341
 - Report #58
- AISI
 - Thermal Design Guide for Exterior Walls



70

Typical R-values

Wall Description	R_{imagine}	Center of cavity R_{cc}	Clear wall R_{cw}	Whole wall R_{ww}
3.5" SS@16 o.c. R12	12-13	12	7.4	6.1
3.5" SS@16 o.c. R12 + 1" EPS	16-18	16	11.8	9.5
2x6 WS@24 in. o.c., R19 batt	20	19	16.4	13.7
2x4 WS@16 in o.c., R12 batt	12-13	12	10.6	9.6
EPS block forms	15.2	15.2	15.2	15.7
Stressed Skin 6" core	25	25	24.7	21.6

With information from Oak Ridge National Labs

68

Summary Heat Flow

- Heat flow *can* be simple
- Airflow and thermal bridges make it complex
- Radiation is poorly understood and may be important for certain applications



71

Codes and R-values

- Implications: traditional framed walls have usually over-reported R-values
- ASHRAE 90.1 uses clear-wall *plus* mass effect
- Most local codes do not consider this

True energy equivalent R-values will vary with climate and building type, but *consumption will always be lower for walls with thermal mass, and lowest for walls with thermal mass on the inside.*



69

